



DCW LIMITED

Sahupuram P.O.-628229, Thoothukudi Dist,Tamilnadu
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CIN : 2411OGJ1939PLC000748

PRODUCT QUALITY CERTIFICATE

PRODUCT NAME: **PVC RESIN-PR 065**

GRADE: **PVC-SR-4**

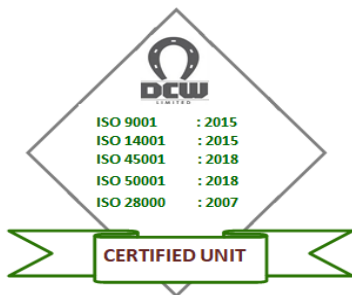
Doc: DCW/QHSE/LAB/PVC-SR-4/IS 17658-S-4

Lot No/B.No : 0425113		LOT QTY : 30.0 MT		Mfg Date : 18.04.2025
Characteristic	Unit	Method	Standard	Results
K-value	-	ISO 1628-2	64 to 67	65
Apparent density	g/ml	IS 4669	0.49 to 0.60	0.50
Volatile Matter	Wt %	IS 4669	0.3 Max	0.20
Sieve Analysis, material retained on 250-micron sieve	Wt %	IS 4669	5 Max	0.0
Plasticizer absorption	%	ISO 4608 (A)	16 Min	22.20
Dry Flow of 140 g.	sec	ISO 6186 (A)	25 Max	19
Residual VCM	ppm	ASTM-D-3749 / IS-10151	1 Max	0.78
Foreign Matter in 100 Gms	Nos	Visual method	32 Max	14

We certify that the material described above fully conforms to the requirement of **IS 17658:2021**. The PVC-SR-4 resin does not contain any auxiliary items like plasticizer, Stabilizer, Lubricants and etc. It also conforms to the positive lists of constituents as prescribed in IS 10148-1982. This is to certify that the above PVC-SR-4 resin of the lot meet the requirement stipulated in standard IS-10151-2019 Poly Vinyl chloride (PVC) and its co-polymer for its safe use in contact with food stuffs, pharmaceuticals and drinking water. There is no shelf life for PVC resin.

(M.A.SHANMUGARAJ)

FOR PVC QC-LABORATORY



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PRODUCT QUALITY CERTIFICATE

PRODUCT NAME: **PVC RESIN-PR 057**

GRADE: **PVC-SR-2**

Doc: DCW/QHSE/LAB/PVC-SR-2/IS 17658-S-2

Lot No/B.No: 0425505		LOT QTY: 30.0 MT		Mfg Date: 12.04.2025
Characteristic	Unit	Method	Standard	Results
K-value	-	ISO 1628-2	56 to 60	59
Apparent density	g/ml	IS 4669	0.48 to 0.62	0.56
Volatile Matter	Wt %	IS 4669	0.3 Max	0.16
Sieve Analysis, material retained on 250-micron sieve	Wt %	IS 4669	5 Max	0.2
Plasticizer absorption	%	ISO 4608 (A)	13 Min	16.58
Dry Flow of 140 g.	sec	ISO 6186 (A)	25 Max	16
Residual VCM	ppm	ASTM-D-3749 / IS-10151	1 Max	0.80
Foreign Matter in 100 Gms	Nos	Visual method	32 Max	08

We certify that the material described above fully conforms to the requirement of **IS 17658:2021**. The PVC-SR-2 resin does not contain any auxiliary items like plasticizer, Stabilizer, Lubricants and etc. It also conforms to the positive lists of constituents as prescribed in IS 10148-1982. This is to certify that the above PVC-SR-2 resin of the lot meet the requirement stipulated in standard IS-10151-2019 Poly Vinyl chloride (PVC) and its co-polymer for its safe use in contact with food stuffs, pharmaceuticals and drinking water. There is no shelf life for PVC resin.

(M.A.SHANMUGARAJ)

FOR PVC QC-LABORATORY

FORMOSA PLASTICS CORPORATION
CERTIFICATE OF ANALYSIS

[illegible]

BIS License number of Mailiao plant : CM/L-4100136367

THIS DOCUMENT HAS BEEN SIGNED BY
ELECTRONIC METHOD AUTHENTICATION.

FORMOSA PLASTICS CORPORATION.

K.K.C

MANAGER